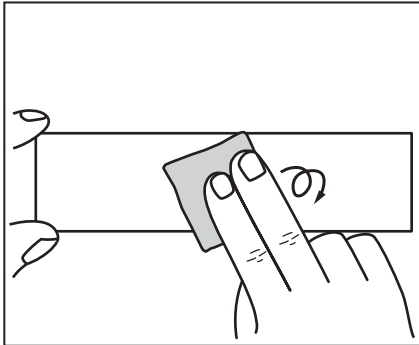


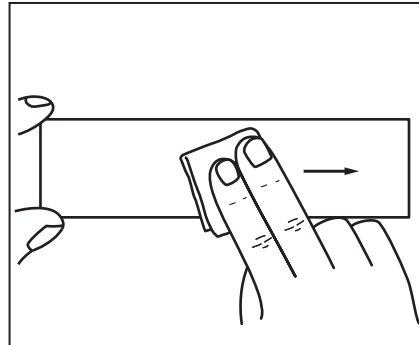
Procedure for Bonding Strain Gages to Glass

1 Remove rust and paint.



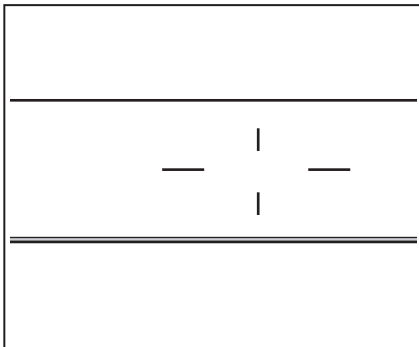
Lightly sand an area larger than the strain gage using #800 to #1000 grit sandpaper (JIS standard).

2 Remove grease from bonding surface and clean



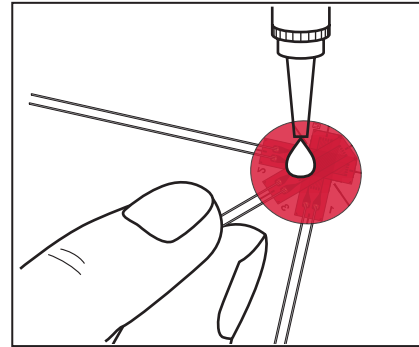
Clean the bonding area for the strain gage by applying a solvent, such as acetone or ethanol, to industrial tissues. When wiping away contaminants, wipe firmly in a single direction once, then use a clean surface of the tissue to wipe again in the same direction.

3 Decide bonding position.



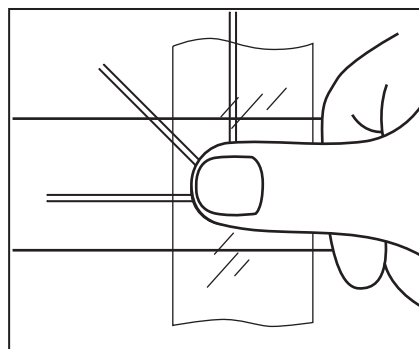
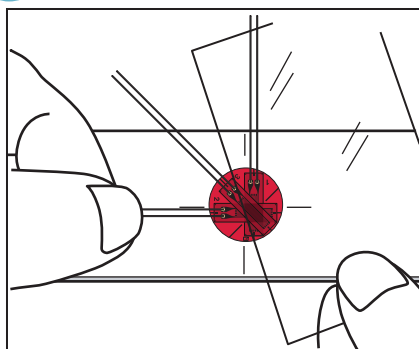
Mark the strain gage position using an oil-based marker or tape.

4 Apply adhesive.



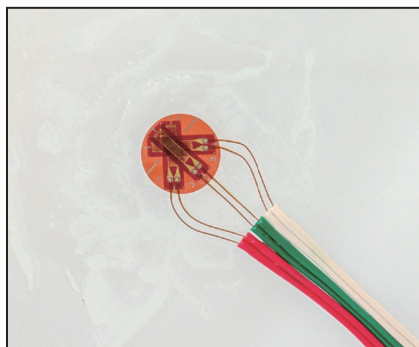
Place the strain gage with its smooth side (the back surface without grids) facing up, and apply one to two drops of adhesive (CC-33A).

5 Bond and Press.



Quickly align the strain gage with the marked position, cover it with the included polyethylene sheet, and apply pressure for approximately one minute.

6 Complete bonding work.



After applying pressure, gently remove the polyethylene sheet and ensure that the strain gage is securely bonded. While the bonding process is now complete, it is recommended to wait about 60 minutes for the adhesive to cure fully to achieve better measurement results.